

**ABSTRACT OF THE DISCLOSURE**

A concrete mold device for vertically forming a concrete panel includes a plurality of concrete forms for collectively defining a mold cavity for receiving an uncured concrete mixture therein. The concrete forms can include a pair of opposing side wall forms to define side wall surfaces of the mold cavity and a pair of opposing end wall forms to define end wall surfaces of the mold cavity. An elongate lower support gasket can also be provided and can have an upper surface that defines a bottom surface of the mold cavity. The lower support gasket can have gasket side walls to abut against at least a portion of each of the side wall forms to provide a seal between the lower support gasket and the side wall forms to retain the concrete mixture within the mold cavity.